



**PRODUCT
MANUAL**

**SECTION K
INTERIOR DOORS**



BALDWIN



Introduction

Welcome to the Epoch Homes Product Manual. In it you will find many of the products you can select for your custom Epoch Home. Epoch Homes offers the widest selection of product choices for your custom home.

Epoch has always been recognized for the quality of the products we use in construction, as well as the care and detail with which we build every single home, be it a 900 square foot cottage or 15,000 square foot Modular Mansion. Our homes feature such high quality products as Andersen or Pella windows, Moen faucets, and Yorktown cabinets in hickory, maple, or oak. We use all plywood sheathing and subfloors, and foil backed sheetrock for added energy efficiency.

Throughout the Product Manual, product relative value is indicated by a three star system. You might find it helpful to think of the stars as representing an indication of good, better, and best, with 1 star representing good items, 2 stars representing better, and 3 stars representing best. As you probably are aware by now, Epoch Homes are fully custom homes and we want you to be able to select the items and designs that best fit your needs and desires. Simply as a place to start, Epoch includes Prestige products for our standard product selections. These Prestige products are included among the 2 star offerings. With so much selection, it is difficult to generalize, but alternate 2 star selections tend to have a minor price adjustment, 1 star items tend to have a more meaningful downward adjustment, and 3 star items tend to have an upward and sometimes significant upward price adjustment.

When the first modular homes factories started, most products used were inventoried. This system meant there was little flexibility for the customer. They had to choose from one or two colors of carpet and countertops, and only one brand of window, etc. Inventorying items also ties up capital and increases the final cost to consumers. Every house we build now is a custom order. This requires that customers make all their product and color choices no later than 4 weeks prior to production. We discourage changes after this point, because items will not make it on time to be included in the house. Remember, most houses only take five to ten business days to build once they go on line.

In making the selection of products offered here, Epoch has negotiated certain terms and conditions with our suppliers. To capitalize on the efficiencies of a production environment, our suppliers have agreed to inventory many items listed in our Product Manual. We also negotiate better prices whenever possible so we can pass those savings onto our customers. In addition, Epoch makes every effort to accommodate special orders, whenever practical. If a customer wants something not in the Product Manual, it needs to be evaluated to see if:

1. It is an item we feel comfortable in installing (sorry, as custom as we are, we can't put an Italian Marble fountain in the foyer)
2. It is feasible to get the product in a reasonable time before the house is to go on line
3. What are the consequences if it arrives broken (can we get another one in a timely manner? Will it hold up the production line?)
4. It is compatible with our building system (some items such as ductwork just cannot be installed in the factory)

Sometimes, when an item does not meet the above criteria, we will suggest deleting it from the factory order and having the builder install it on site. If it requires certain factory prep items, such as a framed opening or specific electrical circuitry, often Epoch can accommodate those things.

The bottom line is that the more our customers stick with the vast array of products offered in this catalog, the more they benefit from the efficiencies of the systems built home. In any case, Epoch believes that your home is the most important investment of your life, and we will make every effort to build you a home that reflects your lifestyle and budget.





Interior Doors



6 Panel Hollow Core door

They are available in:
Swing (1'6" to 3'0")
BiPass (4', 5', & 6')
BiFold (4', 5', & 6')

These doors are smooth skinned and come finished with a semi-gloss white paint



6 Panel Solid Core door

They are available in:
Swing (1'6" to 3'0")
BiPass (4', 5', & 6')
BiFold (4', 5', & 6')

These doors are smooth skinned and come finished with a semi-gloss white paint. They are NOT available in wood-grained



6 Panel Pine doors

They are available in:
Swing (1'6" to 3'0")
BiPass (4', 5', & 6')
BiFold (4', 5', & 6')

These doors come finished with a semi-gloss white paint or stained. Please be aware that wood shrinks and expands with the weather, and your door will show paint or stain lines at times.



Epoch Corp. reserves the right to substitute products of equal or greater value to meet production requirements

Revised 9/1/07

MOLDED INTERIOR DOORS

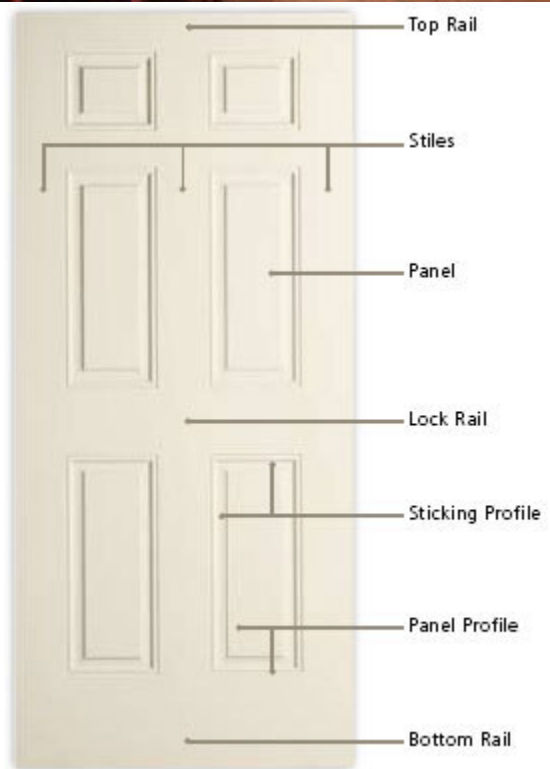
JELD-WEN BOSTONIAN (textured) ★★ ★

BRISTOL (smooth) ★ ★



PASSAGE

The Bostonian has a textured surface with a modified cove



BIFOLD

The Bristol has a smooth surface and modified cove and bead



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Revised 9/27/07

JELD-WEN ROCKPORT INTERIOR DOORS



PASSAGE

**NEW
DESIGN**



BIFOLD

With all the classic charm of a bygone era, this is the only five-panel door in the industry, so it's truly one of a kind. Its smooth surface and modified cove and bead sticking profile add traditional warmth to any room. Available in 6'8" and 7'0" heights.



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JELD-WEN ARLINGTON MOLDED INTERIOR DOORS



With its handsome beaded sticking profile, the Arlington is the first Molded interior door with double-hip raised panels. The smooth surface closely approximates the look of a painted solid wood door. A premium look at an affordable price.



PASSAGE



BIFOLD



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Revised 9/27/07

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JELD-WEN CORE CHOICES

The core, or the materials used inside the door, affects the weight of the door, its ability to withstand impact, its fire rating and even sound transmission.

SOLID PARTICLEBOARD CORE COMBINATION WOOD/MDF



1-3/8" Door

- 1 5/32" MDF top and bottom rails
- Optional wood top and bottom rails in customer-specified widths
- 1 5/32" wood stiles
- 18 or 28 pounds-per-cubic foot minimum density particleboard core
- 1/8" HDF facings

(All dimensions prior to trim)

HOLLOW CORE - MDF FRAME



1-3/8" Door

- 1 5/32" MDF top and bottom rails
- Optional wood top and bottom rails in customer-specified widths
- 1 5/32" wood stiles
- Optional wood stiles
- Blocking behind panels for support
- Two particleboard lock blocks
- 1/8" HDF facings

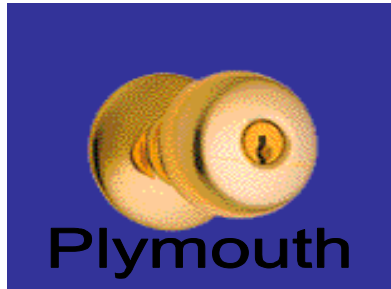
(All dimensions prior to trim)



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Door Knobs

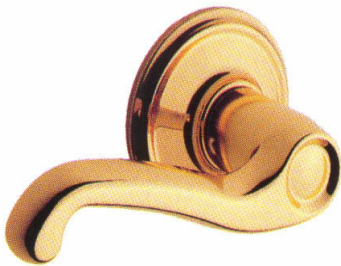


U.S. Model Plymouth

Series: F (Residential)

Features:

- lifetime mechanical warranty
- 10 year finish warranty
- Made of wrought brass
- Available in a wide variety of functions



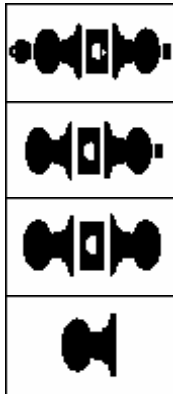
U.S. Model Flair

Series: F (Residential)

Features:

- Lifetime mechanical warranty
- 10 year finish warranty
- Durability paired with elegance to provide a sound investment.

Available door knob formats



1. **Entrance Lock**-Unlocked by key from outside when outer knob is locked by turn-button on inside knob. Inside knob is always unlocked.
2. **Bath/Bedroom Privacy Lock**- Push-button locking. Can be opened from outside with small narrow circular tool.
3. **Hall/Closet/Patio Passage**- Both knobs always unlocked.
4. **Single Dummy Trim**- Dummy trim for one side of door. Used for door pull or as matching inactive trim.



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Door Knob Options



Classic Knob - Style Colonial
Model 5405



Egg Knob - Style Colonial
Model 5425



Filmore™ Crystal Knob - Style
Victorian **Model 5800**



Tahoe Knob - Style Arts and
Crafts **Model 5420**



Classic Lever—Style Colonial
Model 5445



Colonial Lever - Style Colonial
Model 5440



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Locksets



You'll find the quality, peace of mind and beauty you expect from Baldwin in every lock. Meticulously crafted of the finest 100% solid forged brass — your Baldwin lock is protected by a Lifetime Limited Mechanical Warranty.

The traditional style of surface-mounted rim (or box) locks for doors has been authentically recreated by Baldwin. Designed in cooperation with leading museums and historical foundations, Baldwin Rim Locks are engineered to today's standards of quality, durability and security.



003 Lifetime Polished Brass



150 Satin Nickel



102 Oil Rubbed Bronze



260 Polished Chrome



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Locksets



Ashton Colonial Style
Model 5365.102



Bethpage Sectional
Handleset Federal Style
Model 5327.003



Landon Federal Style
Model 5345.056



Madison Handleset Colonial Style
Model 5320.402



Tahoe Handleset with Knob
Style Arts and Crafts
Model 5325.112



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